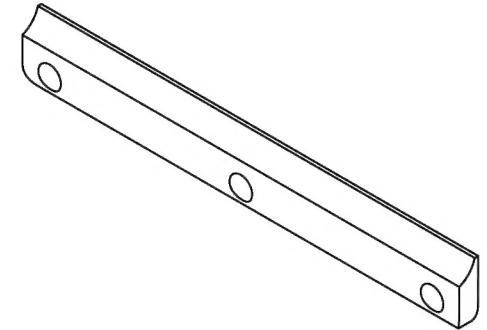
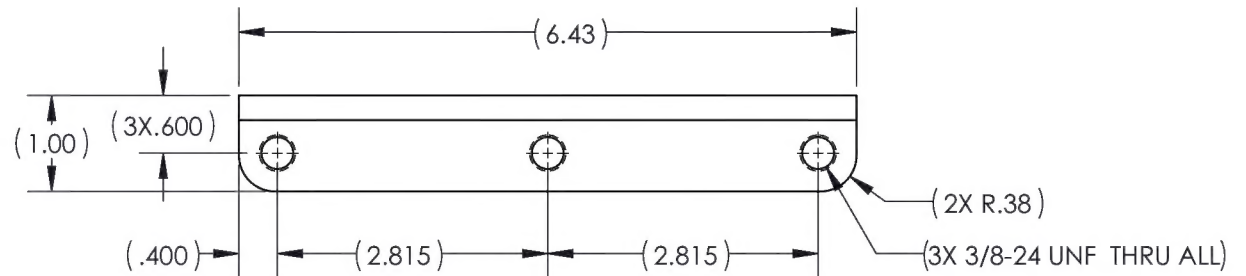
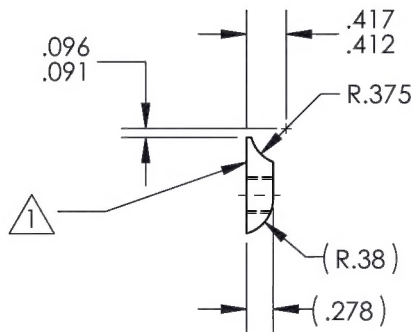


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	12/12/2016	SM	JAG



NOTES:

1. ENGRAVE "RE-MACHINED" & DATE.
2. NICKEL PLATE .0004 - .0008, BAKE AFTER PLATING.
3. LOAD RAIL MAY BE RE-MACHINED ONLY ONCE.

DART AEROSPACE	
TITLE LOAD RAIL (RE-MILLED)	
DWG NO. 4.5NR-34-M	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT HRC 40-45	DIMENSIONS ARE IN INCHES
FINISH SEE NOTE 2	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
SCALE 1:2	DATE 8/17/2016
	SHEET 1 OF 1